FC5 - <offline>

"Process_start"

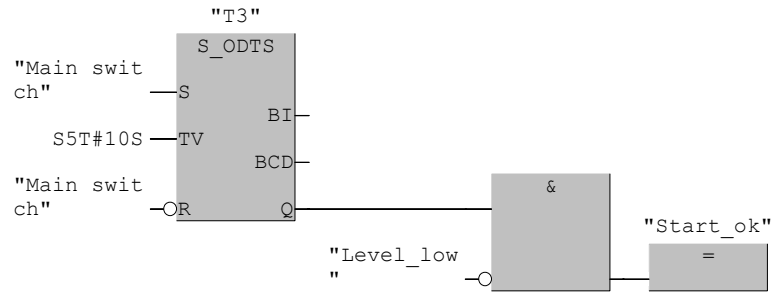
Name: **Family:**
Author: **Version:** 0.1
Block version: 2
Time stamp Code: 12.03.02 14:09:57
Interface: 18.06.01 09:42:27
Lengths (block/logic/data): 00224 00120 00000

Address	Declaration	Name	Type	Initial value	Comment
	in				
	out				
	in_out				
	temp				

Block: FC5 Signallamp for process, start function.

Network: 1 10 sec delay

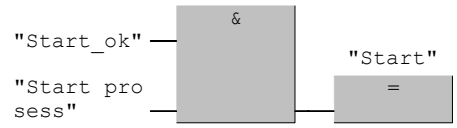
Signallamp.



Symbol information

T3	T3	Timer for start
M0.5	Main switch	
M0.4	Level_low	
M0.7	Start_ok	Start ok

Network: 2 Off/On

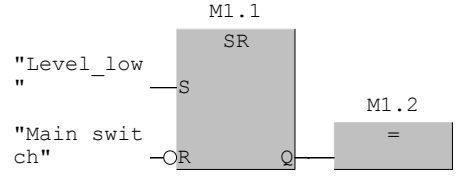


Symbol information

M0.7	Start_ok	Start ok
M1.0	Start prosess	Start prosess
M3.0	Start	Start machine wire and pump

Network: 3 Level low

Stops the process when level too low.



Symbol information

M0.4	Level_low	
M0.5	Main switch	

Network: 4 Alertlamp



Symbol information

M0.5	Main switch	
Q36.6	-H7	Signal lamp for prosess running

Network: 5 FV1

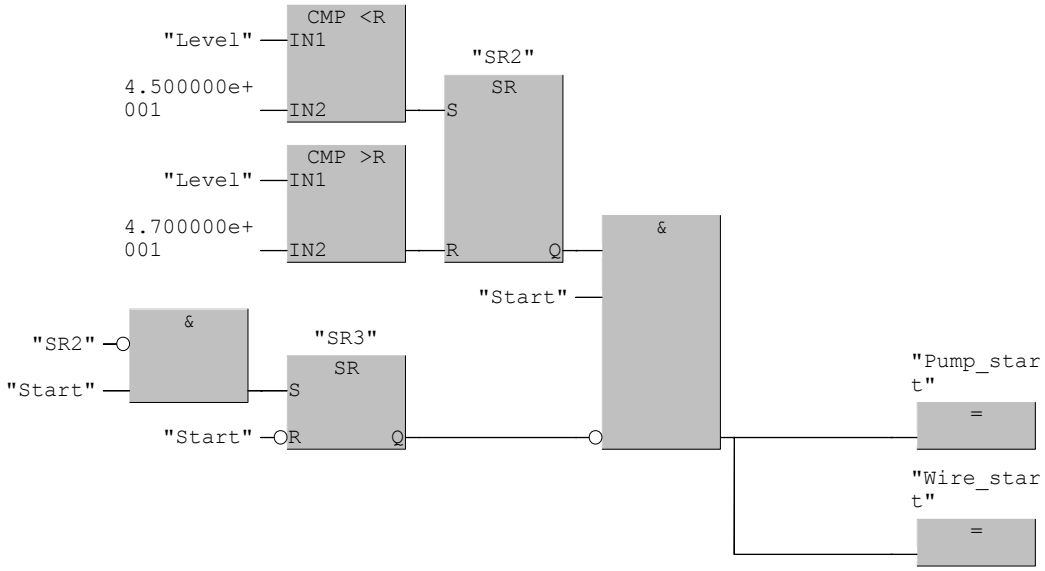


Symbol information

M0.5	Main switch	
Q36.7	FV1	A.S. valve

Network: 6 Starting the pump

Starting the pump



Symbol information

MD100	Level	Level
M0.2	SR2	
M3.0	Start	Start machine wire and pump
M0.3	SR3	
Q36.0	Pump_start	Pump-motor
Q36.1	Wire_start	Machine wire motor